Size-dependent catalytic effect of magnetite nanoparticles in the synthesis of tunable magnetic polyaniline nanocomposites

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Abstract

Nanocomposites comprising magnetic nanoparticles (NPs) embedded in an organic conducting polymer are promising materials that may allow one to exploit synergic effects between the electrically conducting and the magnetically permeable components. Having already shown that magnetite NPs can be conveniently used as a catalyst for the oxidative polymerization of the aniline dimer resulting in NPs embedded in the final composite and how to modulate the magnetic coercivity of the composites, we now turn to investigate how the size of magnetite NPs affects the polymerization and the properties of the final composite. Magnetite NPs of diameter 2.3, 10, and 27 nm turned out to be effective catalysts with cheap oxidants such as H_2O_2 and O_2. Yield data show that the rate-determining step occurs on the NP surface. Extensive characterization shows that the NPs are well-dispersed in the composite with no significant morphological change. The static magnetic properties of the composites are widely different, e. g, the magnetic blocking temperature shifts from 290 K for 27 nm NPs to 54 K for 10 nm NPs while composites with 2.3 nm NPs are virtually unblocked down to 5 K. The dynamic electromagnetic behavior studied up to the microwave range only shows energy absorptions associated to the ferromagnetic resonance, at frequencies around 1 GHz.

Keywords: Fe_3O_4, PANI, magnetic nanoparticles, catalysis, electromagnetic absorption.

Introduction

Since their discovery, intrinsically conducting polymers (CPs) have emerged as outstanding materials for numerous applications in many sectors, ranging from sensors (Wang *et al*., 2020) to biomedicine (Kaur *et al*., 2015) passing from organic solar cells (Dong *et al*., 2012), environmental remediation (Ibanez *et al*., 2018) and so on (Yang *et al*., 2019; Li *et al*., 2020). Among CPs, polyaniline (PANI) is unique for its ease of synthesis, low cost, biocompatibility, environmental stability, and extraordinary tunable properties (Badra *et al*., 2009).

In recent years, materials combining characteristics and properties of two or more components have been sought and required in many sectors. Among them, PANI/Fe_3O_4 nanocomposites have been recently investigated as advanced materials being both electrically conducting and magnetically permeable and having potential application in fields such as batteries (Wang *et al*., 2017), electromagnetic interference shielding (Movassagh-Alanagh *et al*., 2017), environmental remediation (Muhammad *et al*., 2019), cancer therapy (Ahmadkhani *et al*., 2019),.

Several approaches have been developed to prepare these composites: mixing of PANI with Fe_3O_4, self-assembly method, *in situ* polymerization, ultrasonic irradiation (Qiu *et al*., 2006). The ability of magnetite (and cobalt ferrite) nanoparticles (NPs) to act as catalysts in the PANI synthesis was explored for the first time by us in the catalytic polymerization of *N*-4-(aminophenyl)aniline (Della Pina *et al*., 2012; Della Pina *et al*., 2014; Della Pina *et al*., 2015; Falletta *et al*., 2015). Most recently, Mišurović and coworkers applied Fe_3O_4 NPs as the catalyst in the aniline polymerization (Mišurović et al., 2019).

Exploiting magnetite NPs of different size to catalyze the polymerization of AD and prepare PANI/Fe_3O_4 nanocomposites would allow one to tune the magnetic properties of the composites provided that the NPs are size monodisperse and effective as a catalyst. The first requirement can be met thanks to the well-established methods of size-controlled colloidal nanochemistry (Ferretti *et al.*, 2021). As to the second one, the activity of a heterogeneous catalysts is strongly related to its particle size since it is intrinsically dependent on the surface-to-volume ratio, which dramatically grows passing from bulk to nano-dimensions. Moreover, compared to bulk materials, NPs have a larger surface density of atoms in sites, such as corner or edge sites, that maximize their reactivity because NPs are synthesized under kinetic control

and have spherical shape without the well-defined facets or crystals grown near thermodynamic equilibrium. However, because of the small dimensions, the outstanding activity of nanostructured materials is sometimes compromised by their strong interaction with intermediates and by aggregation phenomena. To the best of our knowledge, the size-dependent catalytic activity of Fe_3O_4 NPs in the oxidative polymerization of *N*-4-(aminophenyl)aniline has not yet been investigated. Here, we report our recent results in the production and characterization of conducting and magnetic PANI/Fe_3O_4 composites exploring at the same time the effect of the Fe_3O_4 NP size on their catalytic activity and the variation of the electromagnetic properties of the materials as function of the NP size.

Experimental

Materials

Chemicals

All chemicals were bought from Merck and used without any purification process. Acetone (Aldrich) was distilled over $KMnO_4$ and stored under argon before use in the synthesis of 2.3 nm NPs.

Synthesis of 2.3 nm magnetite NPs coated with oleic acid and derived from iron solvated metal ions (SMA).

The synthesis of Fe-SMA was carried out in a static metal vapor synthesis reactor described elsewhere (Evangelisti *et al.*, 2015) and equipped with an alumina-coated tungsten crucible heated by Joule effect with a generator with a maximum power of 2 kW. Fe-solvated metal atoms (SMA) were prepared according to a previously described procedure (Barbaro *et al.*, 2015; Campisi *et al.*, 2019). Briefly, Fe vapors generated in high vacuum ($1 \cdot 10^{-5}$ mbar) by resistive heating of an alumina-coated tungsten crucible, filled with approximately 300 mg of iron, were co-condensed at −196 °C with acetone vapor (100 mL) in the glass reactor chamber for 1 h. The reactor chamber was then warmed to the melting point of the solid matrix (ca. −95 °C), and the resulting brown Fe-solvated metal atoms (SMA) solution (95 mL) was siphoned at a low temperature into a Schlenk tube under argon atmosphere. Oleic acid (1 mL) was added to the Fe-SMA at low temperature (−40°C) under gentle stirring, and then was left overnight at room temperature to the open air. In these conditions, a red-brown precipitate was formed, which was collected by centrifugation. The precipitate was dissolved in *n*-hexane (50 mL), precipitated with acetone (50 mL) and collected by centrifugation. This latter procedure was

repeated three times to remove the excess of oleic acid. The solid was then dispersed in toluene (75 mL). The iron content of the toluene dispersion, measured by the ICP-OES procedure described below, resulted 2.60 g/L.

Synthesis of 10.9 nm magnetite NPs coated with oleic acid.

The NPs were synthesized by a modification of a published procedure (Hyeon *et al.*, 2001). Oleic acid (2.68 mL, 8.51 mmol) was dissolved in dioctyl ether (12 mL) in a 100 mL three-neck round-bottom flask, equipped with condenser and thermometer, under magnetic stirring and N_2 atmosphere. The solution was subjected to three vacuum–N_2 cycles at RT and then heated to 105 °C. Three vacuum–N_2 cycles were carried out at 105 °C. Next, iron pentacarbonyl (280 µl, 2.13 mmol) was injected into the solution and the reaction mixture was heated to reflux (*ca.* 285 °C) at a rate of 3 °C/min using a programmable heating unit. The solution turned black after 50 min at reflux and was aged for an additional hour before cooling to RT. The NPs were precipitated from the reaction mixture by adding acetone (60 mL), separated by centrifugation, and dispersed in petroleum ether (45 mL). To further purify the NPs, acetone (60 mL) was added to the NP dispersion and the NPs were collected by centrifugation and dispersed in toluene (23 mL). The iron content of the toluene dispersion, measured by the UV-Vis procedure described below, was 9.7 g/L.

Synthesis of 26.0 nm magnetite NPs coated with oleic acid.

The NPs were synthesized by a modification of a published procedure (Park *et al.*, 2004). The metal precursor Fe(III) trioleate ($FeOl_3$) was synthesized as follows. Potassium oleate (5.77 g., 18 mmol) and $FeCl_3{\cdot}6H_2O$ were dissolved in a mixture of H_2O (10 mL) and EtOH (12 mL) in a 100 mL round-bottom flask under magnetic stirring and N_2 atmosphere. Hexane (21 mL) was added to the reaction mixture, which was then heated to 70 °C for 4 h. After cooling to RT, the mixture was transferred to a 100 mL separatory funnel and the aqueous phase discarded. The red-brown organic phase was washed with deionized water (2 x 10 mL) and with saturated aqueous NaCl solution (2 x 40 mL). The organic phase was evaporated under reduced pressure and the waxy red-brown $FeOl_3$ dried under vacuum (rotary pump) at 50 °C (oil bath) for a few hours. To synthesize the NPs, $FeOl_3$ (1.27 g, 1.52 mmol) and oleic acid (240 µl, 0.76 mmol) were dissolved in trioctylamine (13 mL) in a 50-mL three-neck round-bottom flask, equipped with condenser and thermometer, under magnetic stirring and N_2 atmosphere. The reaction mixture was heated to reflux (*ca.* 360 °C) at a rate of 10 °C/3 min and aged for 30 min using a programmable heating unit. After cooling to RT, the NPs were precipitated from the reaction

mixture by adding acetone (60 mL), separated by centrifugation, and dispersed in toluene (15 mL). To purify the NPs, this procedure was repeated two more times. The iron content of the toluene dispersion, measured by the UV-Vis procedure described below, was 0.68 g/L. Such low concentration was required to ensure colloidal stability of these NPs.

Determination of the iron content of NP dispersions

ICP-OES procedure. The Fe content in SMA-derived NPs was determined by inductively coupled plasma-optical emission spectroscopy (ICP-OES) (ICAP 6300 Duo, Thermo Fisher Scientific) and an external calibration methodology. The limit of detection (LOD) calculated for iron as 5 ppb. For the analysis, the toluene dispersion of SMA-derived NPs (0.5 mL) was heated in a porcelain crucible over a heating plate and the solvent was evaporated. The solid residue was dissolved in aqua regia (2 mL), heated until complete evaporation and the solid residue was then dissolved in 0.5 M aqueous HCl. The iron content was then measured by ICP-OES.

UV-Vis procedure. This procedure is described in detail in (Mondini *et al.*, 2015) and is here briefly outlined. About 0.1 mL of toluene NP dispersion is dissolved in aqua regia and evaporated. The residue is re-dissolved in 0.1 M HCl and the solution is buffered with PBS (pH 7). The solution is then treated with tiron in excess to form the red iron complex $[Fe(tiron)_3]^{3-}$ that is spectrophotometrically determined by a calibration method.

PANI/Fe_3O_4NPs composites preparation using H_2O_2 as the oxidant

500 mg of *N*-4-(aminophenyl)aniline (aniline dimer, AD) were dispersed in 30 mL of water acidified with 2.7 mL of HCl 1 M (AD/HCl = 1, molar ratio). The mixture was stirred for 30 minutes. Then, 1.2 mL of an aqueous of H_2O_2 35% was added (H_2O_2/AD = 5, molar ratio, followed by different amounts of Fe_3O_4 NPs. After 24 h, a dark green solid was recovered by filtration, washed with water and acetone abundantly until clearness of the mother liquors and dried in an over at 60°C until it reached a constant weight.

PANI/Fe_3O_4NPs composites preparation using O_2 as the oxidant

500 mg of *N*-4-(aminophenyl)aniline (aniline dimer, AD) were dispersed in 30 mL of water acidified with 2.7 mL of HCl 1 M (AD/HCl = 1, molar ratio). The mixture was stirred for 30 minutes and then different amounts of Fe_3O_4 NPs were added. The reaction mixture was stirred under pressure of molecular oxygen (3 bar) for 72 h at 80°C. Finally, a dark green solid was

recovered by filtration, washed with water and acetone abundantly until clearness of the mother liquors and dried in an over at 60°C until it reached a constant weight.

Materials Characterization

The TEM images, electron diffraction (ED) patterns, Electron Energy Loss Spectroscopy (EELS) data, and Energy Filtered (EF-TEM) TEM images were recorded by a ZEISS LIBRA 200FE TEM that operates at 200kV and is equipped with a second generation in-column Ω filter and a HAADF detector for STEM imaging. The samples were prepared by dropping 7 µl of NP dispersion on a copper grid coated with a 1-3 nm carbon film and letting it dry overnight. The magnetite NPs were colloidally dispersed in toluene, whereas the composite samples were suspended in isopropanol. TEM and EF-TEM Images were processed by means of the iTEM TEM Imaging Platform software (Olympus) and the NP size distribution was measured by the software PEBBLES (Mondini,*et al.*, 2012).

FT-IR spectra of composites were recorded in the transmittance mode in the range 500-4000 cm^{-1} at 64 scans per spectrum and a 2 cm^{-1} resolution by JASCO FT/IR-410 spectrophotometer (JASCO Corporation, Tokyo, Japan). A small amount of each sample was dispersed in KBr and compressed in 13 mm diameter pellets with a 10-ton hydrostatic press for 15 min.

X-ray powder diffraction (XRPD) analyses were carried out in a 2θ range between 10◦ and 80◦on a Philips PW 3710 Bragg-Brentano goniometer (Philips, Amsterdam, Netherlands) equipped with a scintillation counter, a slit with 1◦ divergence, a receiving slit of 0.2 mm and a 0.04° Soller slit system. A graphite-monochromatic Cu Kα radiation was adopted at a nominal X-ray power of 40 kV × 40 mA.

The metal loss in the Fe_3O_4/PANI composites was determined by atomic absorption spectroscopy on a AAnalyst 100 PerkinElmer instrument.

Magnetization measurements of composites synthesized using H_2O_2 were carried out by a Quantum Design MPMS XL-5 SQUID magnetometer. Weighted amounts of composite were sealed in Teflon tape. Field-cooled (FC) and zero-field-cooled (ZFC) magnetization curves were recorded in the 5-300 K range. After cooling the sample from 300 to 5 K in zero field, the ZFC magnetization was recorded on heating to 300 K using a measuring field H_{meas} = 10 Oe. Next, the FC magnetization was measured (H_{meas} = 10 Oe) while cooling the sample from 300 to 5 K under H_{cool} = 10 Oe. In the case of the sample with the largest NPs (PANI/NP27), the highest temperature was set to 350 K. Magnetization isotherms (hysteresis loops) were recorded between +50 kOe and –50 kOe at 5 K after cooling in zero magnetic field. All data were corrected for the diamagnetism of the sample holder and PANI and then scaled to the NP mass.

The ac magnetic properties were determined using an Agilent 4395A impedance analyzer using a coaxial short 16454A magnetic material test fixture, and a test of the dielectric properties was performed using a parallel plate method with the 16453A dielectric material test fixture.

Results and discussion

Magnetite nanoparticles

To study how the NP size affects the catalytic polymerization of AD and the properties of the resulting nanocomposite, we prepared magnetite NPs of different size by different procedures, each yielding NPs with good size dispersity and uniform shape. We used thermal decomposition to prepare medium and large NPs (Hyeon *et al.*, 2001; Park *et al.*, 2004), whereas very small NPs were synthesized by metal vapor synthesis technique (Barbaro *et al.*, 2015; Campisi *et al.*, 2019). TEM images of the NP samples are reported in Figure 1. We obtained the NP morphological parameters by analyzing the TEM images using the Pebbles software (Mondini,*et al.*, 2012) and collected them in Table 1 (The histograms of the NP diameter can be found in the ESI) The three NP samples have largely different size: the diameters span more than an order of magnitude (2.3 to 27 nm) while the surface (related to the catalytic activity) and the volume (related to the magnetic properties of the composite) span more than two and three orders of magnitude, respectively. The size dispersion is good to excellent. The 28% dispersion of NP2 may seem large but one should note that the standard deviation of 0.64 nm is smaller than the magnetite cell size (0.84 nm). All NPs have spherical shape, except for the largest nanoparticles in NP27 that display cuboidal shape (see ESI for further TEM images of NP27). The crystal phase of the NP27 and NP10 samples was confirmed to be spinel (cubic ferrite) by ED (see ESI). No diffraction ring can be seen in the ED pattern of NP2 NPs. As already reported (Barbaro *et al.*, 2015), such small NPs are crystalline, and the absence of diffraction rings can then be ascribed to the very wide breadth of the rings. Finally, we note that in this paper, for the sake of clarity, we use the term “magnetite” or “Fe_3O_4” NPs to indicate iron oxide NPs with cubic ferrite crystal structure and composition $Fe_{3-x}O_{4-x}$ ($0 \leq x \leq 1$), varying between magnetite and maghemite.

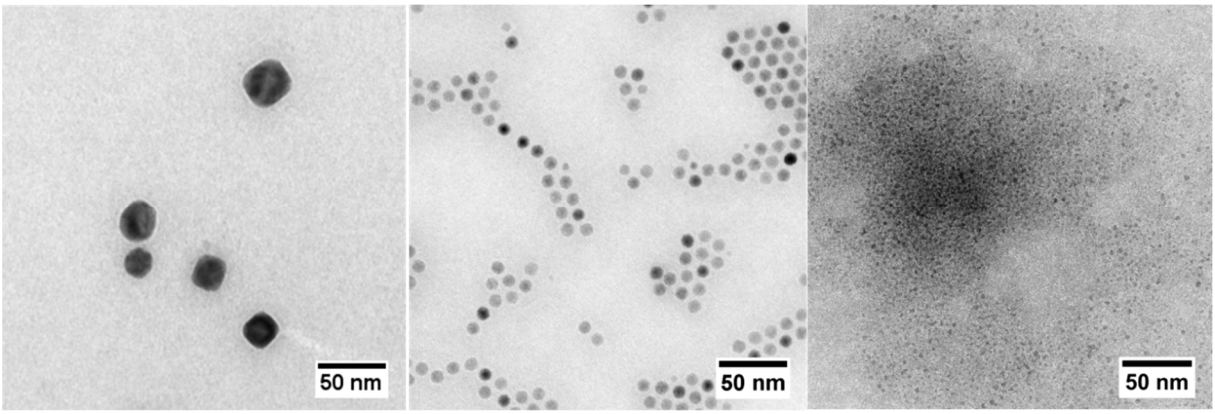


Figure 1. TEM images of as synthesized NPs. a) NP27, b) NP10 c) NP2.

Table 1. Parameters of the distribution of the diameter of as-synthesized magnetite NPs. The number of measured NPs *N* is reported along with the mean, standard deviation, and variation coefficient of the diameter distribution.

Sample	*N*	Mean (nm)	Standard deviation (nm)	Variation coefficient (%)
NP2	463	2.3	0.64	28
NP10	1417	10.0	0.43	4.3
NP27	181	27.1	4.3	16

Polymerization of AD in the presence of Fe_3O_4 nanoparticles

The dependence of the catalytic activity of Fe_3O_4 NPs on their size was evaluated in the AD oxidative polymerization. The catalytic performance of the NPs is assessed keeping in mind that the NPs are both the catalyst and the magnetic load.

In Figure 2 the yield (mass %) of composites PANI/Fe_3O_4NPs is plotted versus the NP/AD molar ratio, where the numerator is the amount of Fe_3O_4 contained in the NPs.

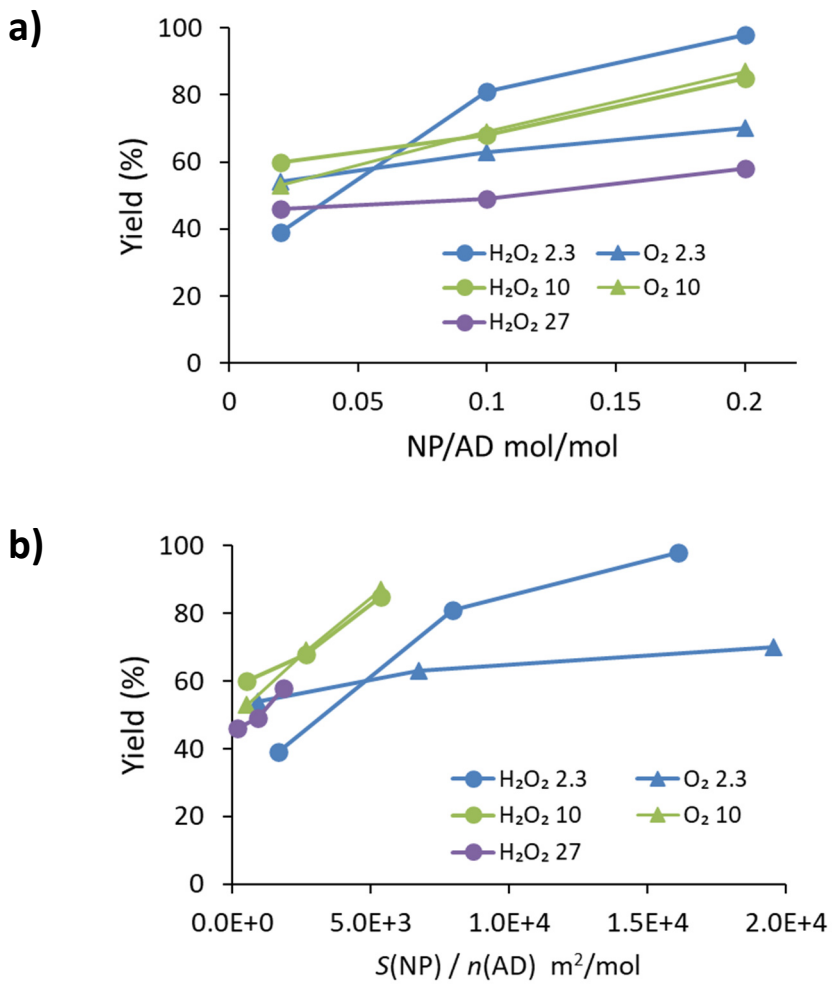


Figure 2. Yield (mass %) of composite from the AD polymerization in the presence of magnetite NPs. The yield is plotted as a function of (a) the NP/AD molar ratio and (b) the ratio of the NP surface area *S* to the molar amount *n* of AD.

The NP/AD molar ratio was chosen so to explore a NP/AD range that would reasonably yield composites with the desired electrical and magnetic properties. As previously reported, the oxidant used for the polymerization reaction (H_2O_2 or O_2) does not significantly affect the properties of the PANI/Fe_3O_4 composites (Della Pina *et al*., 2012). Because H_2O_2 is especially attractive for the liquid-phase oxidation, due to the high percentage of active oxygen and the production of water as only by-product, we here focused on composites obtained using H_2O_2. Polymerizations carried out using O_2 as the oxidant are included for comparison.

In all experimental conditions explored, the yield increases with the amount of NPs, confirming the catalytic role of the NPs. More insight can be gained when the yield is plotted as a function of the ratio *S*/*n*(AD), where *S* is the total core surface area of the NPs and *n*(AD) is the molar amount of AD (Figure 2b). The area *S* is estimated from the total mass of Fe_3O_4 in the composite

m and their mean surface area <*s*> and volume <*v*> measured from TEM images as $S = m \langle s \rangle / \rho \langle v \rangle$, where $\rho = 5.17$ g/cm^3 is the density of magnetite. When small NP2 are used, a significant fraction of the NPs is not embedded in the final composite (see ESI). We corrected the data for NP2 in Figure 2b by considering the surface of embedded NPs only. The lack of smallest NPs can be attributed to their very high surface area that makes them more sensitive to the environment. The stability of such small particles is difficult to study and aggregation and dissolution phenomena have to be considered.

The yield vs. *S*/*n*(AD) data for the larger NPs (NP10 and NP27) is scarcely affected by the NP size or oxidant. They cluster along a straight line, indicating that the slow initial steps of the polymerization (Tzou and Gregory, 1992) occur on the surface of the NP inorganic core. This linear behavior extends to high conversion, suggesting that the NPs are stable against aggregation in the reaction conditions.

The yield of NP2 is always lower than that of the larger NPs. When H_2O_2 is used as an oxidant, the yield data of NP2 is parallel to that of the larger NPs but shifted to the right (Figure 2b). This suggests that partial NPs aggregation occurs during the polymerization, as confirmed by TEM (see Figure 4 below), thus decreasing the available active sites for the AD oligomerization and hindering transport of AD to them. When NP/AD = 0.2 mol/mol, parallelism is lost as the yield levels off because most of the AD has undergone polymerization. When NP2 are used with O_2, the yield at NP/AD = 0.02 mol/mol is comparable to that of the larger NPs showing that the NP surface is as active as in the other cases. However, the yield increases very slowly with the *S*/*n*(AD) ratio. We admit that we could not find a better explanation for this behavior than invoking extensive NP aggregation when the NP/AD ratio is larger than 0.02 and O_2 is used as an oxidant.

In summary, magnetite NPs with size from 2.3 to 27 nm are able to catalyze the polymerization of AD, using either H_2O_2 or O_2 as oxidant, and with yield ranging from 39% to 98%. It is therefore feasible to produce magnetic PANI composites with magnetite NPs spanning a size range wider than an order of magnitude.

PANI/Fe_3O_4NPs characterization

All composites were characterized by different techniques in order to investigate the effect of the presence of the magnetic NPs in the final materials. Here, we report the results obtained for the composites synthesized in the presence of H_2O_2 as the oxidant and using a NP/AD molar ratio of 0.2, because they are the most representative. These three composites are named PANI/NP2, PANI/NP10, and PANI/NP27.

The amount of magnetic NPs inside the composites was indirectly evaluated by the analysis of iron in the mother liquors obtained after the filtration of the materials. The results show that only for the composite PANI/NP2 the content of NPs within the polymeric matrix is not quantitative (16% of Fe_3O_4, cfr. ESI). In all other cases, during the polymerization reaction the inorganic component is completely embedded in the polymeric matrix (33% of Fe_3O_4 in PANI/NP10, 31% of Fe_3O_4 in PANI/NP27).

Fourier-transform infrared (FT-IR) spectroscopy

All composites comprise a polymeric matrix consisting of PANI in the form of conducting emeraldine, as shown by characteristic infrared bands (see ESI). In particular, the broad band between 3400-1800 cm^{-1} confirms that the polymer was obtained in highly conjugated form (Šeděnková *et al*., 2008), the band at 1570 and 1490 cm^{-1} are assigned to the C=C stretching vibration of quinoid and benzenoid rings respectively, whereas C-N stretching vibration is responsible of the band at 1304 cm^{-1} (Cionti *et al*., 2020). The band at 1240 cm^{-1} is due to C-$N^{+\bullet}$ stretching vibration (Šeděnková *et al*., 2008) and that to 1146 cm^{-1} derives from Q=NH^+-B, B-NH^+-B stretching (Mišurović *et al*., 2019). C-H out-of-plane bending vibrations of 1,4-disubstituted aromatic rings lead to the bands in the 820-800 cm^{-1} range (Socrates, 2004). Finally, the two bands at 800 and 759 cm^{-1} suggest the presence of C-H vibrations of 1,2,4-trisubstituted and 1,2-disubstituted rings (Socrates, 2004).

X-ray powder diffraction (XRPD)

The XRPD patterns of PANI/Fe_3O_4NPs composites are reported in Figure 3.

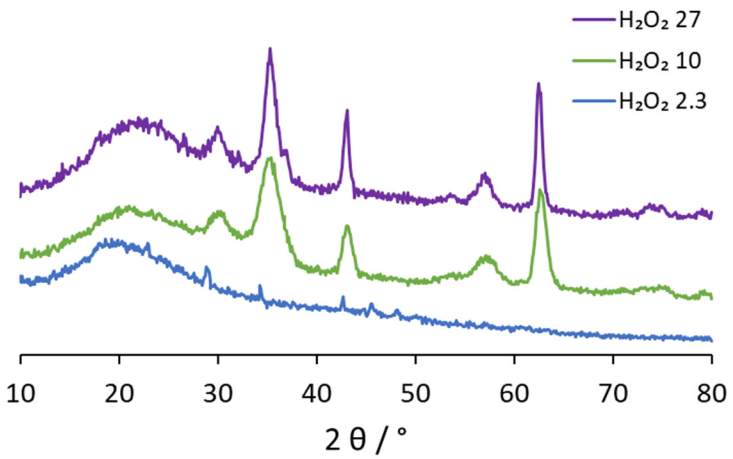


Figure 3. XRPD patterns of PANI/Fe_3O_4NPs composites.

The XRPD patterns of the composites show the typical Bragg diffraction peak at 2 θ ≈ 20° for the polymer. Peaks at 2 θ = 30.1, 35.6, 43.2, 53.8, 57.2, and 63.0° are prominent in the patterns of composites including NP10 and NP27. They can be assigned to cubic ferrite (spinel) NPs, showing that during the synthesis of the composites the magnetic NPs were embedded into the polymer. The XRPD pattern of PANI/NP2 composites only shows the peak of PANI. Since the presence of small NP2 in the composite is established by TEM techniques (see the net section), the absence of the peaks typical of the spinel structure could be due to the amorphousness of the NPs. However, NP2 were already shown to be crystalline (Barbaro *et al.*, 2015). Therefore, the inability to detect the spinel peaks is ascribed to combined effect of the larger peak width expected for smaller NPs (about fourfold wider than for PANI/NP10) and the lower magnetite content in PANI/NP2.

TEM microscopy

The TEM investigation of the composites has two goals: to establish the presence of magnetite NPs within the composites and to ascertain whether the NPs underwent morphological changes during the polymerization reaction. The investigation could not rely on conventional TEM imaging only because the composite granules are thick enough to be opaque to the electron beam except for the very edges of the granules (see ESI).

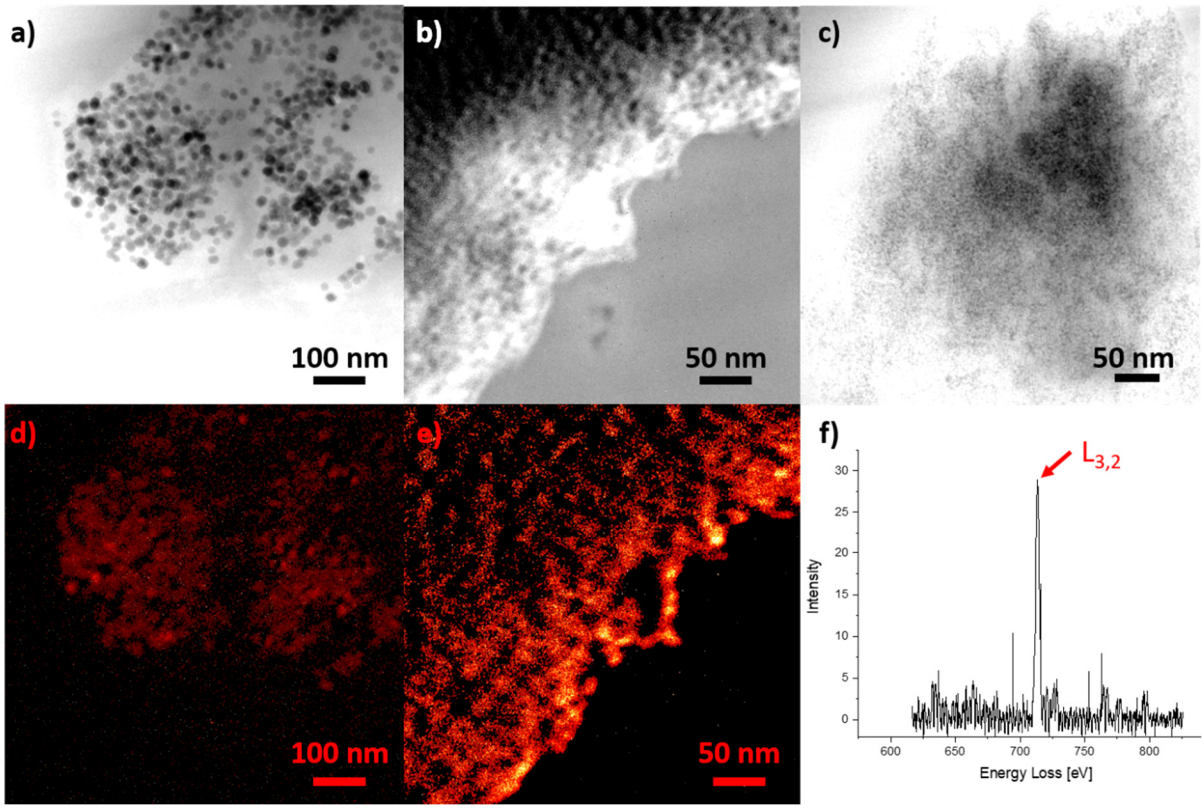


Figure 4. TEM of PANI/Fe_3O_4NPs composites. EF-TEM images filtered at 30 eV of a) PANI/NP27, b) PANI/NP10, and c) PANI/NP2. False-color EF-TEM images filtered at 713 eV providing Fe maps of d) PANI/NP27 and e) PANI/NP10. The sample regions imaged are the same as in a) and b). f) Background-subtracted EELS spectrum of PANI/NP2 showing the iron $L_{3,2}$ peak.

We thus resorted to energy-filtered TEM (EF-TEM) techniques by which the image is formed by detecting electrons that lost energy during the interaction with sample (Figure 4). In images filtered at 30 eV loss, the contrast between NPs and polymer is enhanced since electrons can lose 30 eV only by interacting with nearly-free aromatic π electrons, the so-called plasmonic mode, so that the polymer matrix appears light gray whereas the NPs appear dark. The enhanced contrast between NPs and polyaniline allowed us to identify the NPs inside the composite (Figure 4a-c). The NPs are well dispersed within the composites. Some NP agglomeration was observed in the case of the PANI/NP2 (dark region in Figure 4c). NP measurement was unfortunately reliable only for PANI/NP10 and PANI/NP27. The results are collected in Table 2. Comparing this data with those in Table 1, one can see that the NP10 are unchanged while the NP27 decreased in size by about 2 nm during the polymerization. In both cases, the size

363 dispersion is unchanged. We can therefore expect that the properties of the magnetic NPs are
364 unaffected by the polymerization, except for what relates to the interparticle distance.
365
366 **Table 2.** Parameters of the distribution of the diameter of magnetite NPs present in
367 PANI/Fe_3O_4NPs composites. The number of measured NPs *N* is reported along with the
368 mean, standard deviation, and variation coefficient of the diameter distribution.

Composite	*N*	Mean (nm)	Standard deviation (nm)	Variation coefficient (%)
PANI/NP10	335	10.2	0.63	6.2%
PANI/NP27	207	25.0	4.6	18%

369
370
371 We also confirmed the presence of iron in the embedded NPs detecting electrons with energy
372 loss of 713 eV, typical of iron ($L_{2,3}$ peak). The EF-TEM iron maps of PANI/NP27 and
373 PANI/NP10 (Figure 4d,e) show that the iron signal coincides with the NPs as seen in the
374 corresponding 30 eV loss images (Figure 4a,b). In the case of PANI/NP2, the intensity of the
375 EF-TEM iron map was too low to reliably identify the NPs within the composite. The presence
376 of iron in PANI/NP2 was established thanks to the EELS spectrum that displays the iron $L_{3,2,}$
377 peak at 713 eV (Figure 4f). The crystal structure of the embedded NPs was analyzed by ED
378 (see ESI): the ED patterns confirmed that PANI/NP27 and PANI/NP10 comprise cubic ferrite
379 NPs. PANI/NP2 gave no detectable diffraction rings.
380
381 *SEM microscopy*
382 In Figure 5, SEM images of PANI/Fe_3O_4NPs composites are displayed.

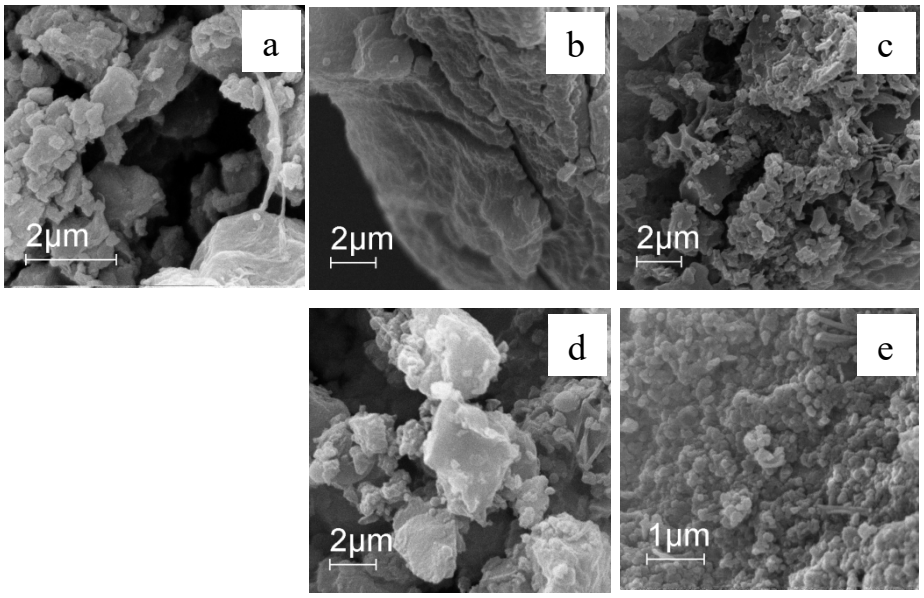
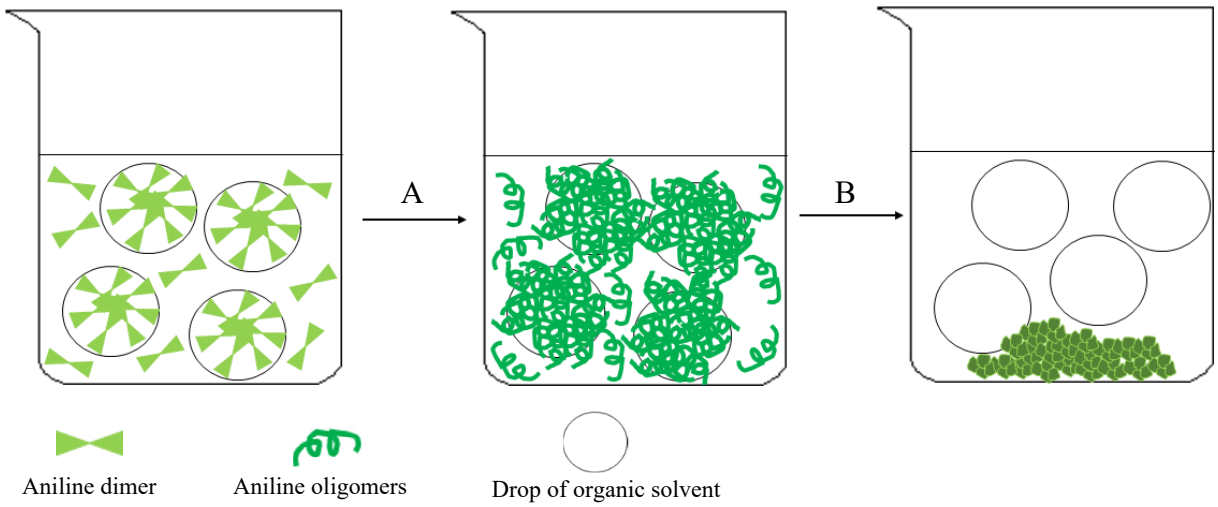


Figure 5. SEM images of PANI/Fe_3O_4NPs composites (a: PANI/NP27, b: PANI/NP10, c: PANI/NP2) or O_2 as oxidant (d: PANI/NP10, e: PANI/NP2).

When compared to PANI obtained by the oxidative polymerization of AD in the presence of a homogeneous catalyst, e.g., Fe(III) (Della Pina *et al*., 2018), PANI/Fe_3O_4NPs composites display a more globular morphology, sparsely intermixed with nanorods. As previously reported (Della Pina *et al*., 2012), when AD hydrochloride is polymerized by H_2O_2 in water in the presence of magnetite NPs dispersed in an organic phase as the catalyst, an interfacial polymerization occurs. Thanks to its solubility in organic solvents, AD hydrochloride can diffuse into the organic phase where Fe_3O_4 NPs are present, and the oxidative polymerization can take place at the interface between the organic and aqueous phases (Scheme 1).



Scheme 1. Proposed mechanism of nanoglobules formation. A) oligomerization step, B) polymerization step.

During the first steps of the reaction, only PANI oligomers are produced that are soluble in organic solvents and, as a consequence, they can diffuse inside the toluene drops. When the polymeric chains grow longer, they become insoluble and precipitate from the reaction mixture leading to globular materials.

Even though this hypothesis of mechanism seems to be in contrast with that previously reported (Della Pina *et al*., 2012), it has to be considered that the amount of organic phase was changed and the catalysts were obtained by a different synthetic approach (co-precipitation reaction in Della Pina *et al*., 2012, thermal decomposition here).

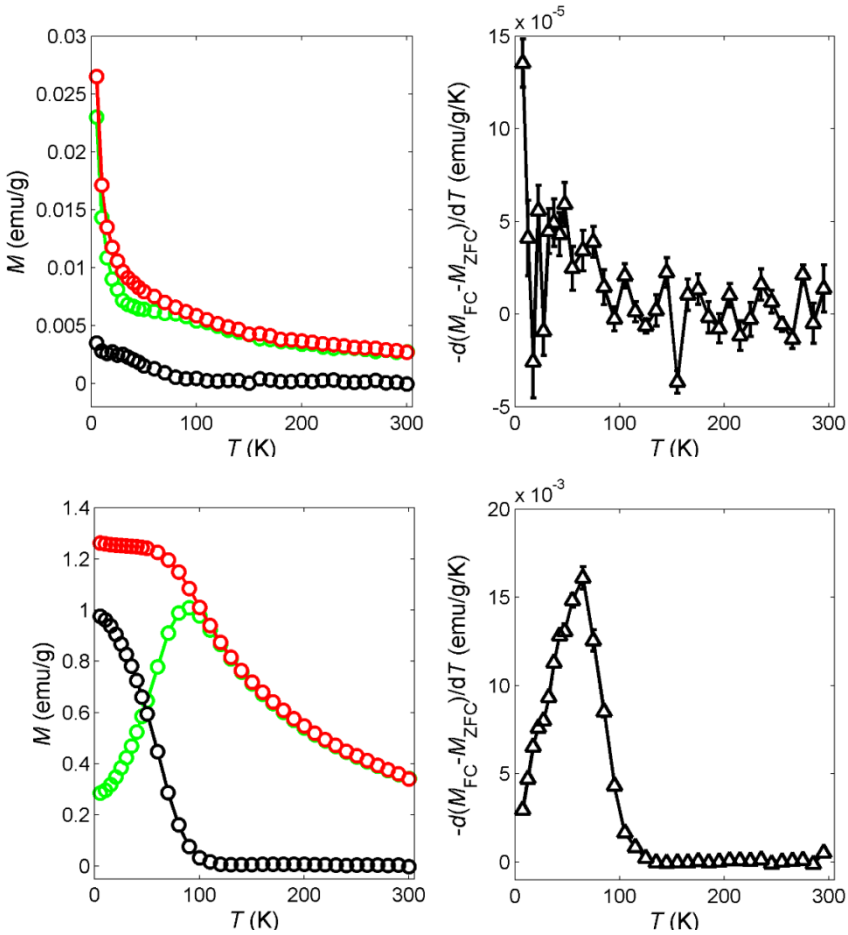
Magnetic properties

The thermal behavior of the magnetization M of the PANI/Fe_3O_4NPs composites (oxidant: H_2O_2; NP/AD = 0.02 mol/mol) was investigated by means of ZFC/FC experiments (Figure 6). The main magnetic parameters are collected in Table 3. The ZFC/FC curves of the composites are widely different. Reversible behavior is indicated by the identity of the ZFC and FC data, which is clearly visible in the high temperature range for all composites. The reversibility corresponds to the superparamagnetic (SPM) regime where thermal agitation quickly flips the NP magnetization. Upon cooling the two curves diverge as soon as thermal agitation is not able to overcome the barrier for magnetization reversal of some NPs and irreversibility sets in. The irreversibility temperature T_{irr}, defined as the temperature at which the difference between the FC and the ZFC magnetization $(M_{FC}–M_{ZFC})/M_{FC}$ = 3%, is larger than RT for PANI/NP27, as low as 110 K for PANI/NP10, and probably less than 80 K for PANI/NP2 (in the latter case,

the smallness of M_{FC}–M_{ZFC} prevents an accurate determination of T_{irr}). Thus, PANI/NP27 contains NPs both in the SPM and blocked regime even at RT, in agreement with the ideal RT blocking diameter of magnetite (26 nm) (Coey, 2010).

Table 3. Magnetic parameters of the ZFC/FC magnetization of PANI/Fe_3O_4NPs composites.

Composite	T_{irr} (K)	T_{der} (K)	HWHH (K)	<T_b> (K)
PANI/NP2	< 80 K	–	–	–
PANI/NP10	110	60	29	54
PANI/NP27	310	250	41	290



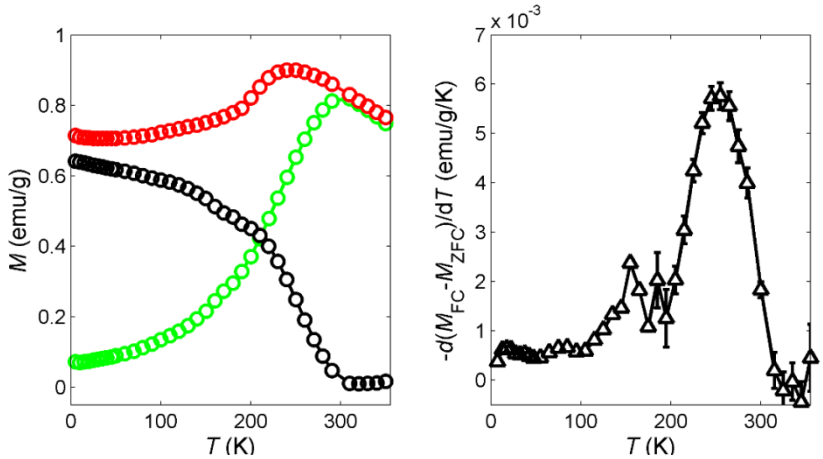


Figure 6. Thermal behavior of the low-field (H = 10 Oe) magnetization of PANI/Fe_3O_4NPs composites. In the left panels, the ZFC (green) and FC (red) magnetizations are shown along with their difference (black). In the right panels, the -d(M_{FC}–M_{ZFC})/dT derivative is plotted to represent the distribution of the blocking temperatures. Top: PANI/NP2, middle: PANI/NP10, bottom: PANI/NP27. The error bars represent 1 standard deviation; the error bars are not visible when the standard deviation is smaller than the symbol size.

Upon further cooling below T_{irr}, more NPs enter the blocked regime. In this temperature region, the three samples display largely different behavior. M_{FC} and M_{ZFC} of PANI/NP2 are similar down to 5 K, showing that the NPs in this composite are subject to low barriers for magnetization rotation, as expected for very small NPs. PANI/NP10 displays a strong decrease of M_{ZFC} and a flattening of M_{FC} at low temperature. The larger difference between M_{FC} and M_{ZFC} corresponds to larger barriers. The M_{FC} and M_{ZFC} of PANI/NP10 and PANI/NP2 are typical of weakly interacting NPs. In the case of PANI/NP27, both M_{FC} and M_{ZFC} decrease from 250 K down to 5 K, showing strong interparticle interactions and the onset of a frozen spin-glass-like state where the magnetization is frozen in one of the many minima of a complex free-energy landscape created by the magnetostatic interaction among the NPs. The presence and freezing temperature of the spin-glass-like state agree with an estimate of the relative strength of the magnetostatic interaction among the NPs (see ESI).

A representation of the magnetization rotation barriers of a composite (in terms of blocking temperature T_b) can be obtained as the derivative of the difference between the FC and ZFC magnetization -d(M_{FC}–M_{ZFC})/dT (Figure 6, right panels) (Bruvera *et al,*, 2015). This representation faithfully displays the distribution of T_b in the case of weakly-interacting NPs. When a spin-glass-like state sets in, the concept of T_b of individual NPs is not appropriate but –d(M_{FC}–M_{ZFC})/dT however provides useful information about the barriers, (Woińska *et al,*,

2013) though they are a property of the whole sample and cannot be tied to individual NPs. The mode T_{der} and half-width-half-height (HWHH) of the T_b distribution can be found in Table 3 along with the mean barrier $<T_b>$. PANI/NP2 has barriers with T_b < 80 K but T_{der} and $<T_b>$ could not be reliably determined. These barriers, which are related to a small part of the total magnetization, as shown by the M_{FC}–M_{ZFC} difference, can be attributed to a few NP aggregates. The barriers in PANI/NP10 are distributed about T_{der} = 60 K ($<T_b>$ = 54 K) and extend down from 100 K (HWHH 29 K). A similar peak is observed in the PANI/NP27 T_b distribution, but it occurs at higher T_{der} = 250 K ($<T_b>$ = 290 K) with HWHH = 41 K. The barrier distribution has a broad tail extending down to 5 K, which is related to collective barriers in the frozen state. The T_b of our composites agree with the T_b measured for magnetite NPs in the d = 10-20 nm range (Yun *et al.*, 2014) (see ESI for a detailed comparison).

To gain more insight into the magnetic properties of the composites, magnetization isotherms were measured between –50 and + 50 kOe at 5 K. The shape of these hysteresis loops (see ESI) and the magnetic parameters collected in Table 4 confirm the almost complete magnetic reversibility of PANI/NP2 at low temperature and the irreversible behavior of PANI/NP10 and PANI/NP27.

In summary, these composite materials display a variety of magnetic behavior that can be selected by choosing the NP size, e.g., the SPM regime can be shifted from RT to $T \approx 5$ K.

Table 4. Magnetic parameters from the magnetization isotherm of PANI/Fe_3O_4NPs composites. The isotherms were measured between –50 and + 50 kOe at 5 K.

Composite	M_{50} (emu/g) [a,b]	M_{rem} (emu/g) [a]	M_{rem} / M_{50}	H_c (kOe)
PANI/NP2	55.2 ± 0.8	–	–	–
PANI/NP10	53.4 ± 0.7	12.8 ± 0.2	0.24 ± 0.02	0.45
PANI/NP27	42 ± 1	6.2 ± 2	0.15 ± 0.04	0.61

[a] Mass magnetization referred to the NP mass. [b] The magnetization at 50 kOe (M_{50}) is far from the saturation value.

Dynamic electromagnetic absorption and Ferromagnetic resonance

Magnetic materials subjected to an external applied field may show losses attributed to different phenomena, also frequency dependent. In quasi static conditions, losses are dominated by the hysteresis loss associated to the reversal of the magnetization direction which occurs whenever a portion of a domain wall moves between different pinning sites corresponding to two local

energy minima and some energy is dissipated to the crystal lattice. Dynamic losses due to the flow of eddy currents and joule heating within the material under ac excitations are associated to the magnetic flux variations. At higher frequencies, when flux penetration may be reduced due to the skin effect, energy dissipation is caused by ferromagnetic resonance, occurring whenever the frequency of the external ac magnetic field coincides to the Larmor precession frequency of the magnetization vector. These effects tend to limit the useful frequency range of magnetic materials in practical devices.

Due to their extremely small size, nanosized objects such as NPs do not exhibit large hysteresis or dynamic losses and can thus be suitable as inductors even above the MHz frequency range. In fact, NPs with diameters of the order of 10 nm are single domain and magnetization reversals occur only through rotations, which produce very small dissipation with respect to hysteresis. Dynamic losses due to large scale eddy currents are also suppressed in NPs, because inter-particle conduction is hindered by the organic shell and losses arise at frequencies above 1 GHz only due to the resonant magnetic behavior, and to verify this hypothesis dielectric characterization was also performed up to the GHz range.

The real and imaginary part of the magnetic permeability using the following relations (Fiorillo, 2010):

$$\mu' = 1 + \frac{Im\{\Delta Z_{in}^*\}}{f\mu_0 h \ln\frac{R_m}{r_m}} \qquad (1)$$

$$\mu'' = \frac{Re\{\Delta Z_{in}^*\}}{f\mu_0 h \ln\frac{R_m}{r_m}} \qquad (2)$$

where h, R_m and r_m are the thickness, the outside diameter, and the inside diameter of the ring sample, respectively, $\Delta Z_{in}^* = Z_{in,sample}^* - Z_{in,air}^*$, where $Z_{in,sample}^*$ and $Z_{in,air}^*$ are the circuit impedances in the the presence or absence of the toroidal sample and f is the frequency. Capacitance and dielectric properties were determined directly and calibrated through a Teflon reference, and show that the dielectric properties are constant across the spectrum observed up to above 1 GHz, without any visible resonant absorption (Figure 7).

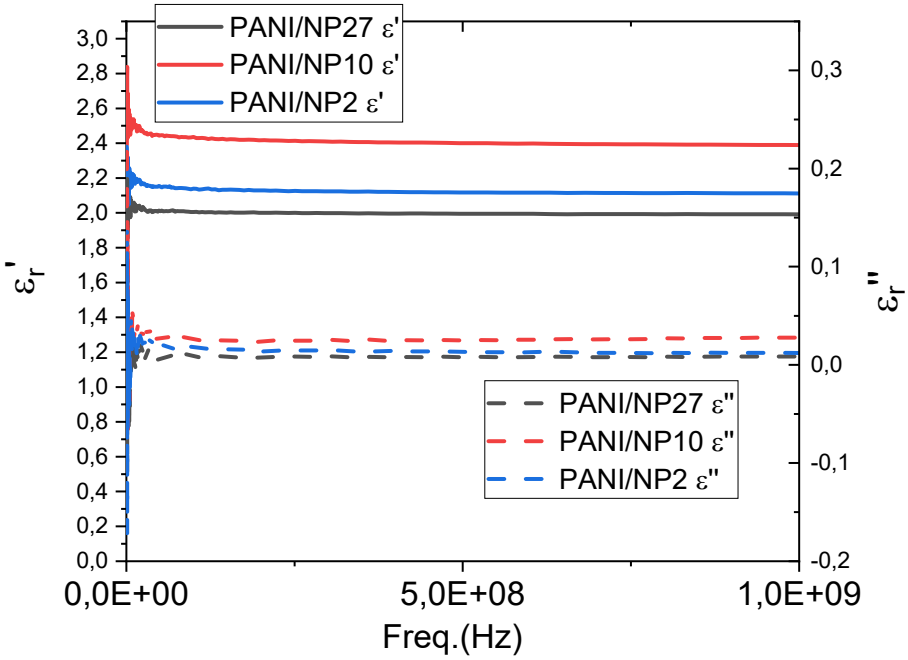


Figure 7. Real (ε_r') and imaginary (ε_r") part of the relative permittivity of the PANI/Fe_3O_4NPs composites. The data exhibits a rather flat behavior up to 1 GHz.

The ac permeability results (Figure 8) show that PANI/NP2, the composite with 2.3 nm single domain NPs, with vanishing M_{rem} (Table 4) and higher static initial permeability, has the highest real part of permeability also in ac. The other samples show relative permeabilities just slightly above 1. All composites display a wide frequency peak of the imaginary part of the permeability, which starts below 1 GHz and has a peak at 1.1-1.2 GHz, depending on the composite, clearly showing that ac losses are only associated to the ferromagnetic resonance. The large peak width reflects the distribution of particle dimensions and magnetic properties (also due to exact size, chemical composition, etc.). These results, while compatible with previous literature (Yun *et al.*, 2014), extend the experimental frequency range explored and prove that PANI composites with very small Fe oxide particles are instrumental to the successful use of these materials as energy absorbers in the GHz range.

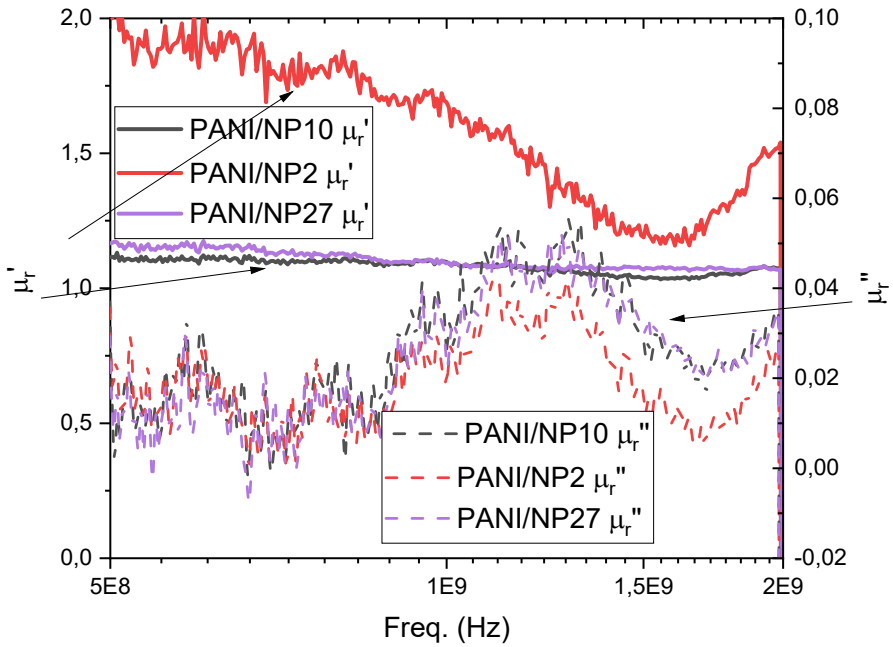


Figure 8. Real (μ_r') and imaginary (μ_r") part of the relative permeability of the samples. μ_r" shows an absorption behavior, due to the ferromagnetic resonance, at frequencies slightly above 1 GHz.

Conclusions

We have shown that magnetite NPs spanning the size range from 2.3 to 27 nm are able to catalyze the oxidative polymerization of the aniline dimer and remain within the polymer so to form PANI/Fe_3O_4 composites. The yields are in all cases high enough to be of practical importance. Their dependence on the NP surface area shows that i) the NPs are stable against aggregation in the reaction conditions, ii) the catalytic effect is due to the NPs (and not to Fe^{3+} ions leached into the aqueous phase), and iii) the NPs are a main factor affecting the polymerization yield. The smallest NPs seem to be not completely stable in the reaction conditions probably because of their very high surface area that makes them more sensitive to surface effects such as aggregation and degradation. The embedded NPs retain the shape and size of the pristine NPs and are well-dispersed in the PANI matrix.

The NPs in the composite do not interact by direct exchange, *i.e.*, they retain their magnetic individuality thanks to the oleic acid coating that prevents direct contact between the NPs. This enables easy modulation of the composite magnetic properties based on the NP size. Occurrence of NP direct contact in the composite would have led to unpredictable magnetic properties

depending on the details of the polymerization. For the dynamic electromagnetic behavior, the imaginary part of the permeability only shows an absorption, not associated with any dielectric loss, but rather due to the ferromagnetic resonance, at frequencies slightly above 1 GHz. Our synthetic method thus provides a pathway to prepare composites with tailored magnetic properties by customizing the size of the magnetite NPs. It would also be conceivable to prepare composites containing NPs with different size in controlled proportion.

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Conflict of interest. The authors declare no conflict of interest.

Supplementary data

Electronic Supplementary Material associated with this article can be found in the online version of this paper (DOI: xxxxxxxxxx).

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Graphical Abstract