





Ensuring the validity of measurement results through the use of triangulation rules

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Measurement results are critical in various industries, including healthcare, aerospace, and manufacturing. Inaccurate measurements can lead to severe consequences, such as faulty medical diagnoses, airplane crashes, and defective products. Therefore, it is essential to ensure the validity of measurement results to maintain the integrity and reliability of measurements.

To comply with the ISO/IEC 17025 standard, laboratories must demonstrate the validity of their measurement results [1]. They can achieve this by using the triangulation rules, which involves using multiple methods or instruments to measure the same quantity. By comparing the results of multiple measurements, laboratories can identify any discrepancies.

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The proposed tool is indicated, for example, for measurements involving ratios, such as the calibration of high standard resistors using a **commercial dual sources high resistance bridge based on a modified Wheatstone bridge** [2, 3, 4]. To evaluate the equation limit (1a, 1b) we performed Monte Carlo simulations (MCs), by GUM Workbench software in the student version OMCE V: 1.2.14, in the following scenarios of equation (2) using data [3, 4]:

MCs1: Error 0, meaning there are no differences between the traceability paths, and approximately 90% of the values obtained from the MCs are below the equation's limit.

MCs2: Error equal to the equation's limit (sum of the uncertainties of the ratios), meaning the difference between the traceability paths is equal to the error limit, and about 50% of the values obtained from the MCs are below the equation's limit.

MCs3: Error equal to twice the equation's limit (sum of the uncertainties of the ratios), meaning the difference between the traceability paths is double the error limit, and only about 10% of the values obtained from the MCs are below the equation's limit.

$$\overline{r_A} \cdot \overline{r_G} \cong \overline{r_E}$$
 (1a) $\left(1 - \frac{\overline{r_A} \cdot \overline{r_G}}{\overline{r_E}}\right) \cdot 10^6 \cong 0$ (ppm) (1b)
$$abs \left(1 - \frac{\overline{r_A} \cdot \overline{r_G}}{\overline{r_E}}\right) \cdot 10^6 < \sqrt[2]{u_{rA}^2 + u_{rE}^2 + u_{rG}^2}$$
 (ppm) (2)

Comparisons		Ratio	Mean ratio <i>r</i>	Relative standard deviation (of the mean), u_r	Measurement distribution
A.	$10~\mathrm{T}\Omega$ / MI : $100~\mathrm{T}\Omega$ / GdL	1:10	$\overline{r_{\!\scriptscriptstyle A}}$	u_{rA}	Normal
E.	$10 \text{ T}\Omega / \text{GdL}: 1 \text{ P}\Omega / \text{GdL}$	1:100	$\overline{r_E}$	u_{rE}	Normal

 $\overline{r_G}$

 u_{rG}

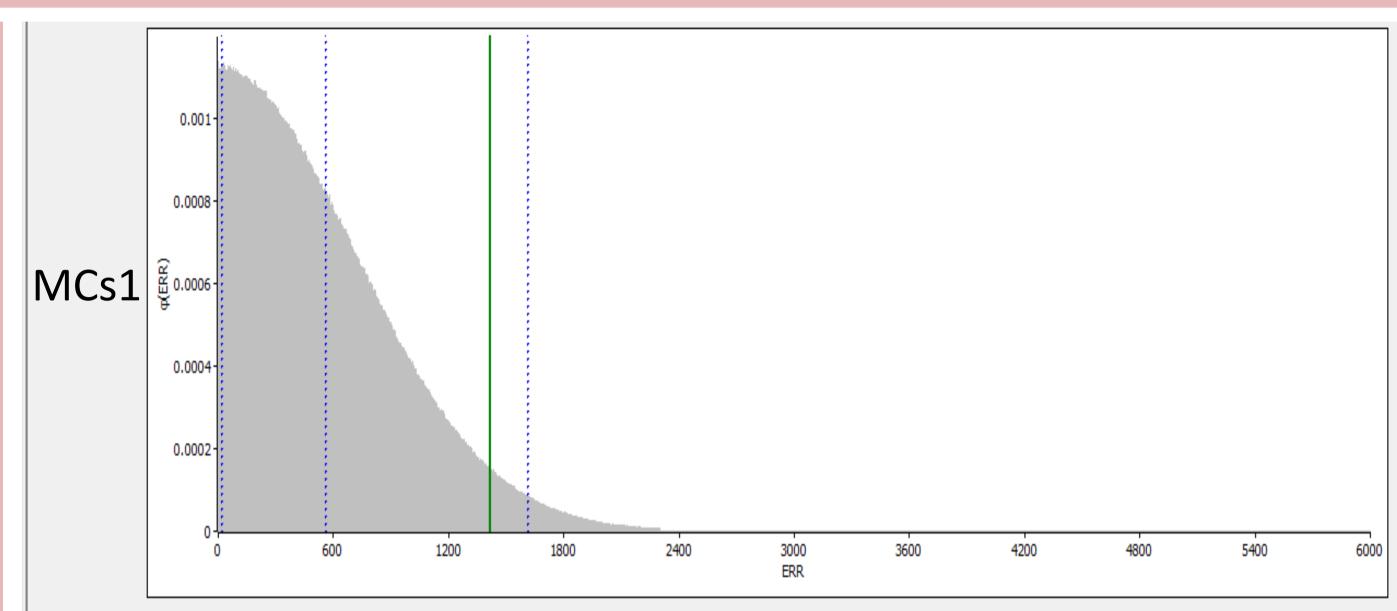
1:10

 $100 \text{ T}\Omega / \text{GdL} : 1 \text{ P}\Omega / \text{GdL}$

 $100 \text{ T}\Omega / \text{GdL}$ $100 \text{ T}\Omega / \text{MI}$

 $1 P\Omega / GdL$

 $10 \text{ T}\Omega / \text{MI}$



Caption: Erro 0 ppm

Simulator: OMCE V:1.2.14

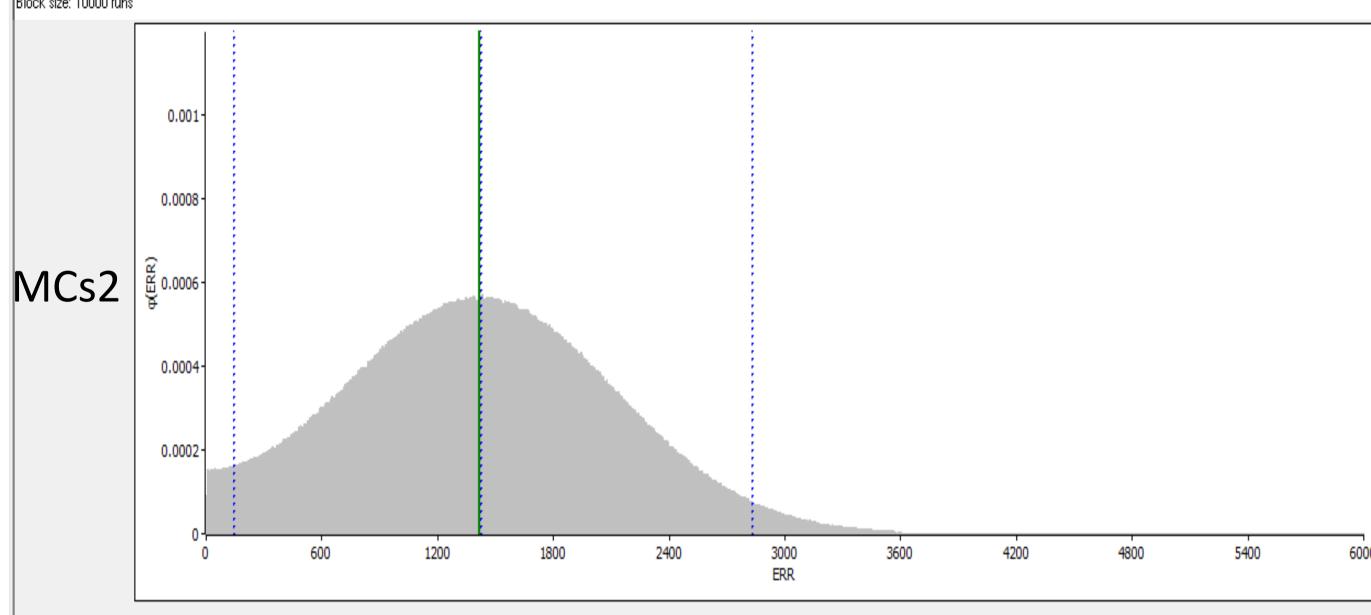
Mean Value: 570

Standard Uncertainty: 430

Coverage Interval (p=0.9545): [20, 1620] (Probabilistically Symmetric)

Expanded Uncertainty Interval (p=0.9545): (+1000, -550) (Probabilistically Symmetric)

Number of Monte Carlo Trials: 8000000



Caption: ERR equal Triangulation rule

Simulator: OMCE V:1.2.14

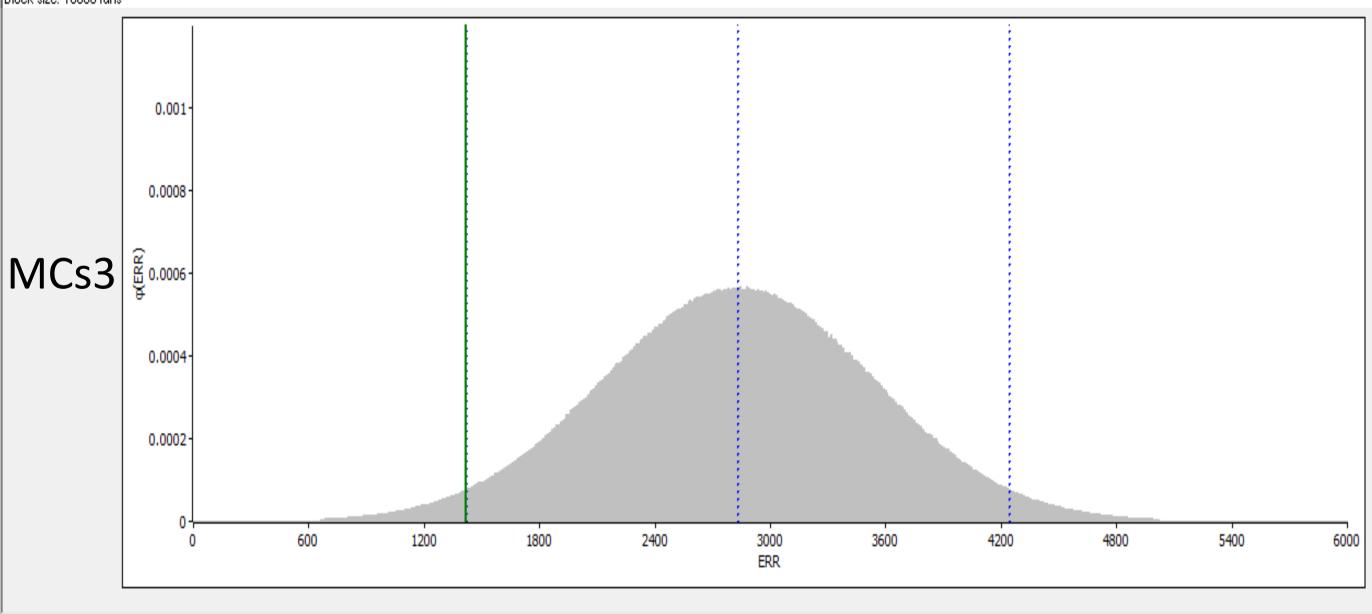
Mean Value: 1430

Standard Uncertainty: 680

Coverage Interval (p=0.9545): [150, 2830] (Probabilistically Symmetric)

Expanded Uncertainty Interval (p=0.9545): (+1400, -1300) (Probabilistically Symmetric)

Number of Monte Carlo Trials: 8000000



Caption: ERR twice triangulation rule

Simulator: OMCE V:1.2.14

Mean Value: 2840

Standard Uncertainty: 710

Coverage Interval (p=0.9545): [1420, 4250] (Probabilistically Symmetric)

Expanded Uncertainty Interval (p=0.9545): (+1400, -1400) (Probabilistically Symmetric)

Number of Monte Carlo Trials: 8000000

References

Block size: 10000 runs

Normal

[1] ISO/CASCO (2017) General requirements for the competence of testing and calibration laboratories. Standard ISO/IEC 17025:2017, International Organization for Standardization, Geneva, CH, URL https://www.iso.org/standard/66912.html

[2] I. Mihai, P. Capra, F. Galliana, Evaluation of a commercial high resistance bridge and methods to improve its precision, Metrol. Meas. Syst. 29 (4) (2022) 701–718.

[3] I. Mihai, Analyses for equivalent ratio model in measurements of high standard resistance bridges. Tech. rep., INRIM - Istituto Nazionale di Ricerca Metrologica (2022) DOI 10.13140/RG.2.2.33636.65923,

URL: https://rgdoi.net/10.13140/RG.2.2.33636.65923

[4] I. Mihai, Metrological triangulation rules in ratio measurements of high standard resistance bridges. Tech. rep., INRIM - Istituto Nazionale di Ricerca Metrologica (2022) DOI 10.13140/RG.2.2.12240.58888 – Open Access

URL: https://rgdoi.net/10.13140/RG.2.2.12240.58888

https://zenodo.org/record/7760237#.ZGH0vHZByUI - Repository of measurements